

Kitchen Kompact Inc. (KK) is a certified member of the Kitchen Cabinet Manufacturers Association (KCMA). All KK cabinets meet the requirements of ANSI/KCMA A161.1, Performance & Construction Standard for Kitchen and Vanity Cabinets. This is the recommended standard that all kitchen cabinets must adhere to in order to be approved by governmental agencies. KK cabinets meet HUD's Minimum Property Standards as well as FHA recommended standards.

## KK Door Styles

**GLENWOOD, WARMWOOD:** Shaker style door frames are made of solid beech, mortised and tenoned. The recessed plywood insert is three-ply with a rotary cut hard maple veneer.

**D-WHITE:** Painted white, shaker style door frames are made of poplar mortised and tenoned. The recessed panel insert is MDF. Face frames are built using a mixture of solid beech and sycamore.

**Gray:** Decorative Laminate Veneer (DLV) doors are a polypropylene material over MDF. The DLV doors are manufactured using a 5 piece coped joint construction.

**CHADWOOD:** Solid Appalachian oak frames are joined by mortise and tenon. The flat plywood insert is a three-ply panel with a rotary cut red oak veneer face.



## KK Wall Cabinets

**FRAMES:** All frames are built of solid  $\frac{3}{4}$ " oak, beech, or sycamore. Each rail is kiln-dried, joined by mortise and tenon, and then glued for added strength.

**END PANELS:** End panels are wood veneered,  $\frac{1}{2}$ " thick engineered wood core plywood construction fastened to front frame with full  $\frac{1}{2}$ " tongue-in-groove to eliminate face nailing.

**BACKS:**  $\frac{1}{8}$ " hardboard recessed in sides.

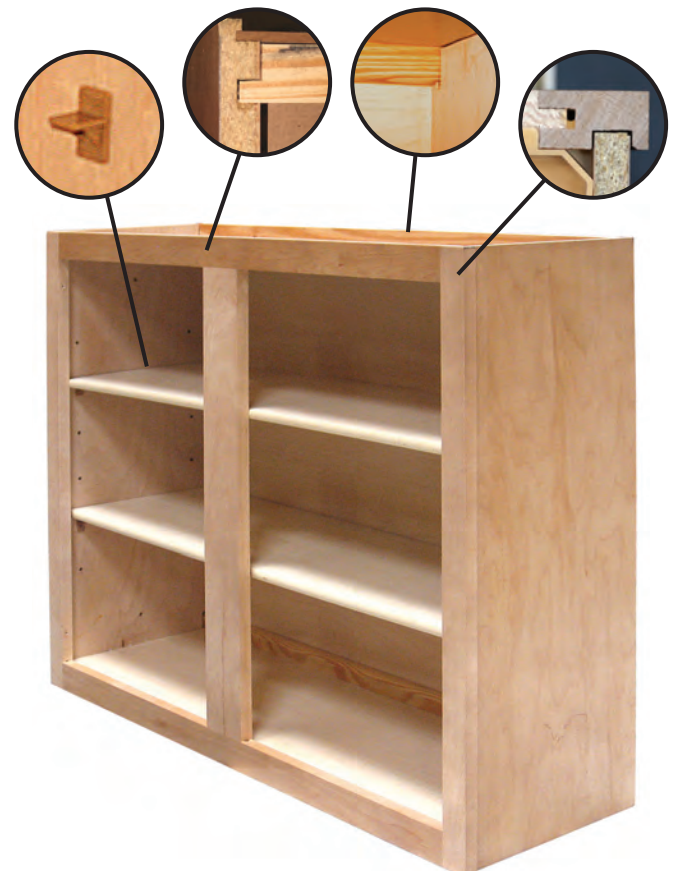
**TOPS & BOTTOMS:**  $\frac{3}{16}$ " thick hardboard, dadoed into sides and interlocked into hanging rails.

**HANGING RAILS:**  $\frac{3}{4}$ " x 2 5/8" solid wood located at top and bottom.

**SHELVES:** All wall cabinets feature adjustable shelves. A selection of six different heights is built into each 30" high unit. On 2-door wall units, the center 3" stile is used for center support of adjustable shelves. It is recommended that a  $\frac{1}{4}$ " hole be drilled in the back for additional center support. The extra shelf clip is provided. Shelves are  $\frac{1}{2}$ " engineered wood, with rounded front edge and printed wood grain.

**HARDWARE:** Concealed self-closing hinges.

**FINISH:** A 4-step process is applied to the exterior finish of Glenwood, Warmwood, and Chadwood: Stain, Sealer, Sanding, and Catalyzed Top Coat. A 3-step process is applied to the exterior finish of D-White: Primer, Sanding, and Enamel. Gray: A 3-step process is applied to the exterior finish of the gray cabinet box: Primer, Sanding, and Enamel. The Gray Door and Drawer Front is a Decorative Laminate Veneer.



## KK Base Cabinets

**FRAMES:** All frames are built of solid  $\frac{3}{4}$ " oak, beech, or sycamore. Each rail is kiln-dried, joined by mortise and tenon, and then glued for added strength.

**END PANELS:** End panels are wood veneered,  $\frac{1}{2}$ " thick engineered wood core plywood construction fastened to front frame with full  $\frac{1}{2}$ " tongue-in-groove to eliminate face nailing.

**BACKS:**  $\frac{1}{8}$ " hardboard recessed in sides.

**BOTTOMS:**  $\frac{3}{16}$ " thick hardboard, dadoed into sides and interlocked into hanging rails.

**HANGING RAILS:** Solid wood,  $\frac{3}{4}$ " x  $1\frac{1}{2}$ " located at top.

**CORNER BLOCK:** Plastic corner block.

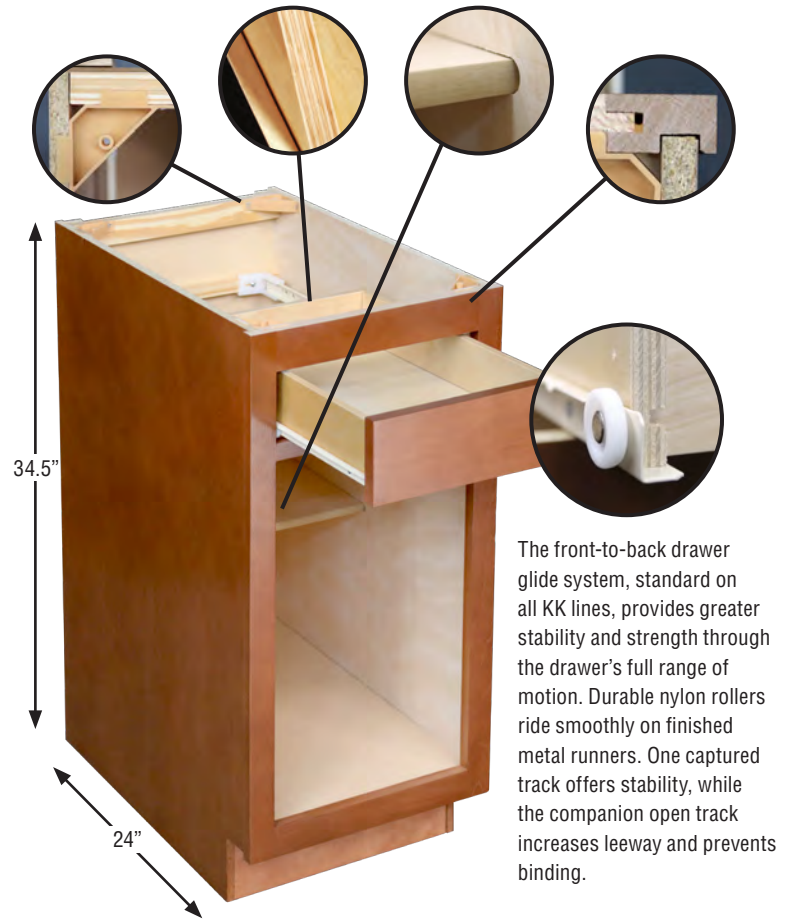
**TOE KICK:**  $\frac{3}{4}$ " pine.

**SHELF:**  $\frac{1}{2}$ " engineered wood 11" deep dadoed into sides, with rounded front edge and printed wood grain.

**HARDWARE:** Concealed self-closing hinges.

**DRAWERS:** Plywood drawers are standard on both lines. "Four sided captive"  $\frac{7}{16}$ " birch 9-ply box with  $\frac{1}{8}$ " birch 3-ply bottom.

**FINISH:** A 4-step process is applied to the exterior finish of Glenwood, Warmwood, and Chadwood: Stain, Sealer, Sanding, and Catalyzed Top Coat. A 3-step process is applied to the exterior finish of D-White: Primer, Sanding, and Enamel.



The front-to-back drawer glide system, standard on all KK lines, provides greater stability and strength through the drawer's full range of motion. Durable nylon rollers ride smoothly on finished metal runners. One captured track offers stability, while the companion open track increases leeway and prevents binding.

## KK Lazy Susan

**FRAMES:** Solid  $\frac{3}{4}$ " oak or maple, kiln-dried rails, joined by mortise and tenon, and then glued for added strength.

**END PANELS:** Not required unless cabinet is used at the end of a run.

**SHELF:** Double-walled high impact polystyrene shelves have internal struts for maximum strength.

**TOE KICK:**  $\frac{3}{4}$ " pine.

**HARDWARE:** Engineered with an adjustable mechanism for aligning the vertical and rotational position of cabinet doors within the cabinet frame. The nylon gear and cam mechanism requires no lubrication.

